

SALVAGNINI TOOLING





■ Ketec Precision Tooling Co., Ltd
Manufacturing CNC Punch Tooling



■ Ketec Precision Tooling Co., Ltd
Manufacturing Press Brake Tooling

KETEC CHINA SERVE THE WORLD





The biggest sheet metal tooling manufacturer in China

- National High Tech Enterprise
- Registered Capital: 50 Million RMB.
- Fix Assets: 150 Million RMB.
- Total factory area: 506,000 square feet (47,000 square meters).
- Annual Product Capacity: 1,200,000 sets for CNC punch press tooling; 20,000 sets for Press Brake Tooling.
- Over 300 high-quality employees in the company, KETEC have completed machining, EDM, heat treatment.
- National high-tech enterprise, features sheet metal technology R&D center.
- Obtains 18 national invention and new utility patent.
- Over 10,000 sheet metal enterprises in the world are using KETEC TOOLS
- 24 Direct sales in China and 18 KETEC Agents in the global countries.

- 1998 Sept. Founded Jiangnan Mold Tools Factory in Guangzhou.
Manufacturing stamping tooling.
- 2001 Aug. Established Ketec Precision Tooling Co.,Ltd.
Manufacturing CNC punch tooling and stamping tooling.
- 2004 Feb. Registered **KETEC**[®] trademark.
- 2004 Aug. ISO9000:2000 certified.
- 2004 Nov. Registered **KETEC**[®] as an international trademark.
- 2007 Dec. Registered enterprise value increasing to 5 Million RMB.
- 2008 Jan. Move to Mingzhu Industrial Park in Conghua Guangzhou with
approximately 323,000 square feet (30,000 square meters).
- 2008 Jan. Registered enterprise value increasing to 10 Million RMB.
- 2008 Mar. Awarded Guangdong Major Products certificate
for CNC punch tooling.
- 2008 Jun. Created guideline with permission from Standardization
Administration of People' s Republic of China for CNC Turret
Punch Tooling standard.
- 2010 Feb. Published JB/T 10928–2010, CNC Turret Punch Tooling standard
by China Ministry of Industry and Information.
Implemented in July 2010.
- 2010 Nov. ISO 9001:2008 Certified.
- 2011 Jun. Started selling TOP series thick turret tooling.
- 2011 Nov. Setup warehouse in Taicang Jiangsu.
- 2012 Mar. Registered enterprise value increasing to 50 Million RMB.
- 2012 Jul. Rated as National High Tech Enterprise.
Certification No: GR201244000059
- 2012 Aug. Second location completed in Industrial Nan Road
Conghua Guangzhou with approximately 183000 square feet
(17000 square meters). Manufacturing press brake tooling.
- 2012 Aug. Established KETEC Precision Tooling Inc. in USA.
- 2013 Oct. Setup warehouse in Tianjin.
- 2015 Oct. Honored the Integrity of Law–Abiding business model in Guangzhou.





P0

70KN, MAX. SIZE 10 mm [0.39"]

Icon	Description	Code	Price
	Punch ass'y (round)	SP0.A1RO.	
	Punch ass'y (shape)	SP0.A2**.	
	Punch ass'y (others)	SP0.A2**.	
	Punch (round)	SP0.P1RO.	
	Punch (shape)	SP0.P2**.	
	Punch (others)	SP0.P2**.	
	Guide (round)	SP0.G1RO.	
	Guide (shape)	SP0.G1**.	
	Guide (others)	SP0.G1**.	
	Die (round)	SS4.D1RO.	
	Die (shape)	SS4.D1**.	
	Die (others)	SS4.D1**.	
Share parts	Punch head (round)	SP0.H1	
	Punch head (shape)	SP0.H4	
	Clip ring	P.DQ-SP0	
	Dowel pin	SP0.H3	
	Coil spring	P.SWM25*40	
	Pin	P.JX-SP0	
	Screw	P.M6*30A	
Coating	TICN		




P3

70KN, MAX. SIZE 26 mm [1.02"]

Icon	Description	Code	Price
	Punch ass'y (round)	SP3.A1RO.	
	Punch ass'y (shape)	SP3.A1**.	
	Punch ass'y (others)	SP3.A1**.	
	Punch (round)	SP3.P1RO.	
	Punch (shape)	SP3.P1**.	
	Punch (others)	SP3.P1**.	
	Guide (round)	SP3.G1RO.	
	Guide (shape)	SP3.G1**.	
	Guide (others)	SP3.G1**.	
	Die (round)	SS4.D1RO.	
	Die (shape)	SS4.D1**.	
	Die (others)	SS4.D1**.	
Share parts	Punch head	SP3.H1	
	Spacer	SP3.H2	
	Dowel pin	SP0.H3	
	Coil spring	P.YH-SP3	
	Clip ring	P.DQ-SP3	
	Screw	P.M8*35A	
	Coating	TICN	



S4

70KN, MAX. SIZE 33 mm [1.30"]

Icon	Description	Code	Price
	Punch (round)	SS4.P1RO.	
	Punch (shape)	SS4.P1**.	
	Punch (others)	SS4.P1**.	
	Stripper (round)	SS4.S1RO.	
	Stripper (shape)	SS4.S1**.	
	Stripper (others)	SS4.S1**.	
	Die (round)	SS4.D1RO.	
	Die (shape)	SS4.D1**.	
	Die (others)	SS4.D1**.	
Share part	Punch head	SS4.H1	
Coating	TICN		





P5

120KN, MAX. SIZE 42.4 mm [1.67"]

Icon	Description	Code	Price
	Punch (round)	SP5.P1RO.	
	Punch (shape)	SP5.P1**.	
	Punch (others)	SP5.P1**.	
	Stripper (round)	SP5.S1RO.	
	Stripper (shape)	SP5.S1**.	
	Stripper (others)	SP5.S1**.	
	Die (round)	SP5.D1RO.	
	Die (shape)	SP5.D1**.	
	Die (others)	SP5.D1**.	
Coating	TICN		

S8

260KN, MAX. SIZE 90 x 70 mm
[3.54" x 2.75"]





Icon	Description	Code	Price
	Punch ass'y (round x axis)	SS8.A1RO.	
	Punch ass'y (shape x axis)	SS8.A1**.	
	Punch ass'y (others x axis)	SS8.A1**.	
	Punch ass'y (shape y axis)	SS8.A2**.	
	Punch ass'y (others y axis)	SS8.A2**.	
	Punch (round x axis)	SS8.P1RO.	
	Punch (shape x axis)	SS8.P1**.	
	Punch (others x axis)	SS8.P1**.	
	Punch (shape y axis)	SS8.P2**.	
	Punch (others y axis)	SS8.P2**.	
	Stripper (round x axis)	SS8.S1RO.	
	Stripper (shape x axis)	SS8.S1**.	
	Stripper (others x axis)	SS8.S1**.	
	Stripper (shape y axis)	SS8.S2**.	
	Stripper (others y axis)	SS8.S2**.	
	Die (round x axis)	SS8.D1RO.	
	Die (shape x axis)	SS8.D1**.	
	Die (others x axis)	SS8.D1**.	
	Die (shape y axis)	SS8.D2**.	
	Die (others y axis)	SS8.D2**.	
Share parts	Holder	SS8.H1	
	Side panel	SS8.H2	
	Screw	P.M6*35A	
	Screw	P.M6*30A	
	Screw	P.M8*25C	
	Brush	P.MS13	

Coating

TICN

S9

260KN, MAX. SIZE 90 x 70 mm
[3.54" x 2.75"]




Icon	Description	Code	Price
	Punch ass'y (round x axis)	SS9.A1RO.	
	Punch ass'y (shape x axis)	SS9.A1**.	
	Punch ass'y (others x axis)	SS9.A1**.	
	Punch ass'y (shape y axis)	SS9.A2**.	
	Punch ass'y (others y axis)	SS9.A2**.	
	Punch (round x axis)	SS8.P1RO.	
	Punch (shape x axis)	SS8.P1**.	
	Punch (others x axis)	SS8.P1**.	
	Punch (shape y axis)	SS8.P2**.	
	Punch (others y axis)	SS8.P2**.	
	Stripper (round x axis)	SS9.S1RO.	
	Stripper (shape x axis)	SS9.S1**.	
	Stripper (others x axis)	SS9.S1**.	
	Stripper (shape y axis)	SS9.S2**.	
	Stripper (others y axis)	SS9.S2**.	
	Die (round x axis)	SS9.D1RO.	
	Die (shape x axis)	SS9.D1**.	
	Die (others x axis)	SS9.D1**.	
	Die (shape y axis)	SS9.D2**.	
	Die (others y axis)	SS9.D2**.	
Share parts	Holder	SS8.H1	
	Side panel	SS8.H2	
	Screw	P.M6*35A	
	Screw	P.M6*30A	
	Screw	P.M8*25C	
	Brush	P.MS13	

Coating

TICN




P9

70KN, MAX. SIZE 26 mm [1.02"]

Icon	Description	Code	Price
	Punch ass'y (round)	SP9.A1RO.	
	Punch ass'y (shape)	SP9.A2**.	
	Punch ass'y (others)	SP9.A2**.	
	Punch (round)	SP9.P1RO.	
	Punch (shape)	SP9.P1**.	
	Punch (others)	SP9.P1**.	
	Guide (round)	SP9.G1RO.	
	Guide (shape)	SP9.G1**.	
	Guide (others)	SP9.G1**.	
	Die (round)	SS4.D1RO.	
	Die (shape)	SS4.D1**.	
	Die (others)	SS4.D1**.	
Coating	TICN		




SA

260KN, MAX. SIZE 90 x 90 mm
[3.54" x 3.54"]

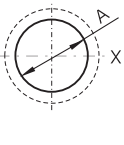
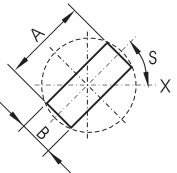
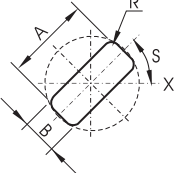
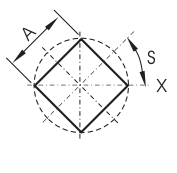
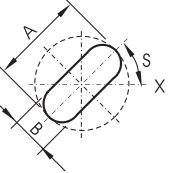
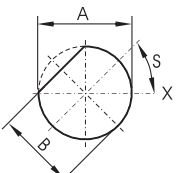
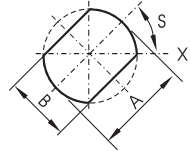
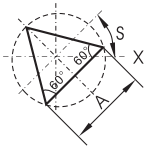
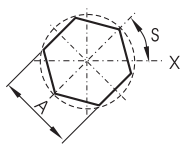
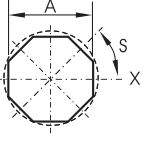
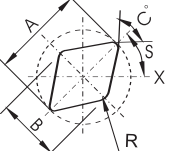
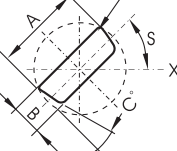
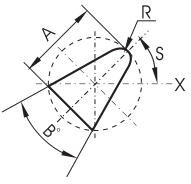
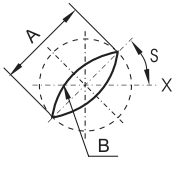
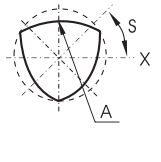
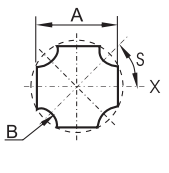
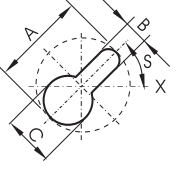
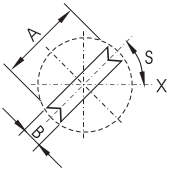
Icon	Description	Code	Price
	Punch (round)	SSA.P1RO.	
	Punch (shape)	SSA.P1**.	
	Punch (others)	SSA.P1**.	
	Stripper (round)	SSA.S1RO.	
	Stripper (shape)	SSA.S1**.	
	Stripper (others)	SSA.S1**.	
	Die (round)	SSA.D1RO.	
	Die (shape)	SSA.D1**.	
	Die (others)	SSA.D1**.	
Coating	TICN		

S6

120KN, MAX. SIZE 60 mm [2.36"]

Icon	Description	Code	Price
	Punch (round)	SS6.P1RO.	
	Punch (shape)	SS6.P1**.	
	Punch (others)	SS6.P1**.	
	Stripper (round)	SS6.S1RO.	
	Stripper (shape)	SS6.S1**.	
	Stripper (others)	SS6.S1**.	
	Die (round)	SP5.D1RO.	
	Die (shape)	SP5.D1**.	
	Die (others)	SP5.D1**.	
Coating	TICN		

SHAPE CLASSES

					
Code: RO	Code: RE	Code: QR	Code: SQ	Code: OB	Code: SD
Name: Round	Name: Rectangle	Name: RE w/ R	Name: Square	Name: Oblong	Name: Single D
Size: A	Size: B/A/S	Size: B/A/R/S	Size: A/S	Size: B/A/S	Size: B/A/S
					
Code: DD	Code: ET	Code: HX	Code: OT	Code: A1	Code: A4
Name: Double D	Name: Equilateral	Name: Hexgon	Name: Octagon	Name: Diamond	Name: Diamond
Size: B/A/S	Size: A/S	Size: A/S	Size: A/S	Size: B/A/C/R/S	Size: B/A/C/R/S
					
Code: A8	Code: B4	Code: B1	Code: D2	Code: F3	Code: G8
Name: Triangle w R	Name: Football	Name: Tri-R	Name: 4 Ways	Name: Key Hole	Name: Micro-joint
Size: B/A/R/S	Size: A/B/S	Size: A/S	Size: B/A/S	Size: B/C/A/S	Size: A
Special shape follows the attached drawing					
Code: FT					

REMARKS:

A: Long side or longest diagonal of shape in mm

B, C: Second side or smaller diagonal of shape in mm

S: Counter clockwise rotation in relation to X axis in hexadecimal degree

R: Radius or corner

KETEC[®]

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KETEC has certified by the ISO 9001:2008 quality management system

KETEC-2016-SW